

## 12 Foot Jon Boat – 3D Model Instructions

This 3D printed part consists of one part. There is the boat hull (with forward seat) and two other seats that are attached to the inside of the boat on a sprue.

All attachment points are to bottom of the seats avoided disrupting the outside surface. The attachment point to the hull floor is where the seat will be placed so there is no clean-up.

You may wish to put the assembly in the sun for a few hours to make sure it is UV cured.

You may wish to clean the assembly carefully using diluted Simple Green to remove any traces of the printing process. Carefully rinse the assembly.

Carefully cut all both seats off the sprues. If the white material was ordered, it is a pretty tough plastic. The frosted plastic is brittle. I recommend to sand with new 200 grit oxide or finer sandpaper if sanding is required. Be careful not to sand off details.

Paint the outside to desired color. Check Shapeways concerning the type of paint for the specific material you ordered.

