

Cleats (Kevels) – 3D Model Instructions

This model has four 4-round clips and eight empty rounds mounted on a sprue.

Each sprue attachment point is on the bottom of the flange to avoid disrupting the outside surface.

You may wish to put the assembly in the sun for a few hours to make sure it is UV cured.

You may wish to clean the assembly using diluted Simple Green to remove any traces of the printing process. Rinse the assembly.

Cut off all cleats from the sprues. This material is a pretty tough plastic. I recommend to sand with new 200 grit oxide or finer sandpaper. Be careful not to sand off the simulated bolt heads located on the top ends of the base flange unless you want to.

You can cement the cleat directly to the boat's deck or you can drill two small holes (not too deep) and cement a small metal pin into that and drill a matching hole in the deck. Two small pilot holes are in the bottom of the cleats to aid you in locating the pin holes. Then cement all to the deck.

Paint the right color for you model.

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