

Frederic Mistral Dory – 3D Model Instructions

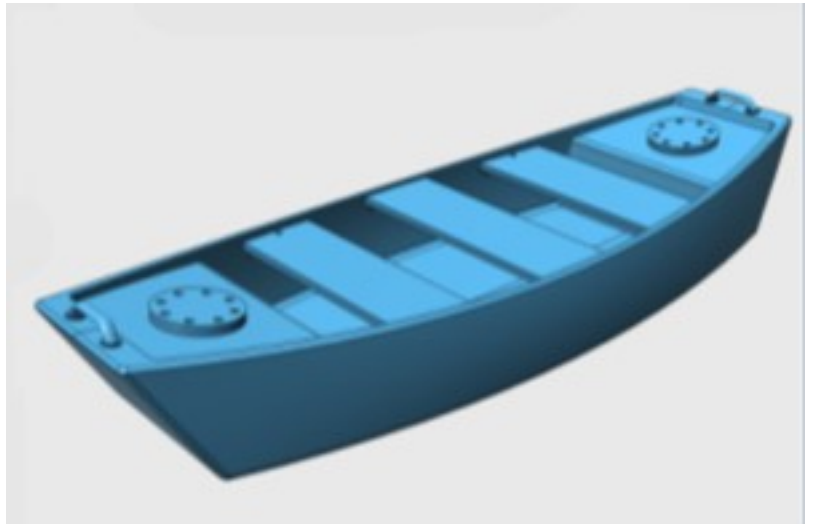
This Dory model was made based on the Frederic Mistral's dory. (The Frederic Mistral is an old European steam tug that is still running after over 100 years.) This unique dory may be applicable to other models.

This 3D printed part consists of one part. There is the boat hull (with three fixed in place mid seats) and two end covers that are attached to the inside of the boat on a sprue.

All attachment points are to bottom of the end caps avoided disrupting the outside surface. The attachment point is to the mid seats so be careful in making the sprue cutoff even.

You may wish to put the assembly in the sun for a few hours to make sure it is UV cured.

You may wish to clean the assembly carefully using diluted Simple Green to remove any traces of the printing process. Carefully rinse the assembly.



Carefully cut all both end covers off the sprues. If the white material was ordered, it is a pretty tough plastic. The frosted plastic is brittle. I recommend to sand with new 200 grit oxide or finer sandpaper if sanding is required. Be careful not to sand off details.

Paint the outside to desired color. Check Shapeways concerning the type of paint for the specific material you ordered.